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This Reference Manual was developed by a Measurement Systems Analysis (MSA) Work Group, sanctioned by the Chrysler Group LLC, Ford Motor Company, and General Motors Corporation Supplier Quality Requirements Task Force, and under the auspices of the Automotive Industry Action Group (AIAG).

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Group (AIAG) MSA Reference Manual. 1.4 Definitions . 1.4.1 . Bias – The difference between the observed average of measurements and a reference value. Bias is evaluated and expressed at a single point within the operating range of the measurement system. 1.4.2 . Kappa-- Statistical measure of inter-rater agreement for qualitative (attribute ...

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Certification by AIAG in MSA verifies an individual's proficiency in measurement systems analysis techniques as defined in the MSA reference manual. Program Management: Quality Team - (248) 358-3570

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The manual is an introduction to measurement system analysis. It is not intended to limit evolution of analysis methods suited to particular processes or commodities. While these guidelines are intended to cover normally occurring measurement system situations, there will be questions that arise.

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### MSA Reference Manual, Fourth Edition Now Available - June 2010

The method given by the AIAG MSA manual 1 has the following strict requirements for data collection: There must be a known reference value for each part. You must have at least 8 parts with reference values that are approximately equidistant intervals. The minimum and maximum values must represent the process range.

### Data requirements for the AIAG method for an attribute ...

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### Measurement System Analysis (MSA) Definition

Measurement Systems Analysis has been attempted and done in many Quality initiatives in the past. It gained wider recognition when it was formally defined as one of the key requirements in the QS 9000 Quality Standard, and when it was recognized as an important technique in Six Sigma initiatives.

### Measurement Systems Analysis : A Management Perspective ...

Measurement Systems Analysis Reference Manual, 2nd ed., (1995). Chrysler Corp., Ford Motor Corp., General Motors Corp., 120 pages. NCSL RP on uncertainty analysis Determining and Reporting Measurement Uncertainties, National Conference of Standards Laboratories RP-12, (1994), Suite 305B, 1800 30th St., Boulder, CO 80301.